

Procedure for tensioning the saw blade

1.) Loosen Nuts 1 & 2 in Fig.1



Fig. 1

2) Turn T-Handle clockwise to pull the pulley into the sawblade

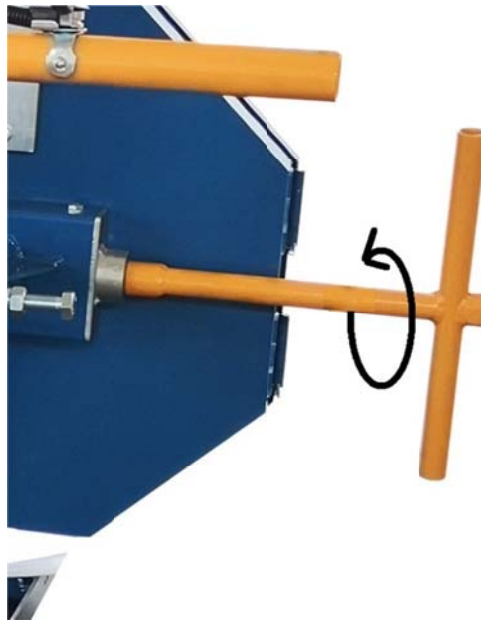


Fig. 2

3) Turn the pulleys by hand 2 - 3 rotations, check at the 4 green dots in Fig. 3 to make sure the blade sits evenly on both pulleys, if the blade does not sit evenly on both pulleys use Bolt 3 in Fig.1 to adjust the pulley angle, adjust until the blade stays even on the pulleys after rotation.



Fig. 3

4) Tighten T-Handle in Fig.2 to 28 Ft lbs.

5) Tighten nuts 1 and 2 in Fig. 1

Using this method you do not change the adjustment on the drive pulley and therefore do not have to re-adjust it