

RR5060 3.1M Sawmill Trailer
Assembly of the RR5060 3.1M Sawmill Trailer

Remove all items from box

Unwrap 2 long and 4 short pieces of frame

Unwrap 6 cross-bar pieces and lay on the ground

The #1 cross piece will have two small holes drilled to mount the draw bar and coupler

The next two cross pieces are of normal type (#2, #3)

The #4 cross piece will mount the axle and has extra brackets welded to it

The last two cross pieces are of normal type (#5, #6)

Lay one side of the trailer on the ground

Start with the side frame pieces with the angled portion at the bottom, facing inward

Long frame piece goes in between the 2 short frame pieces

Bring the three pieces of side frame together



RR5060 3.1M Sawmill Trailer

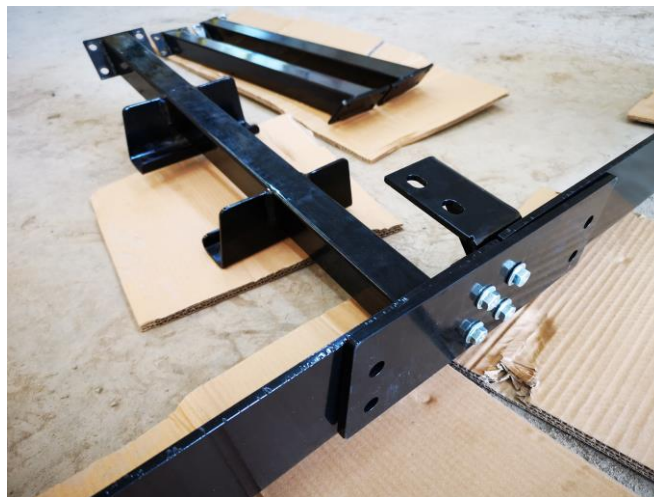
Join with #3 cross piece for the front joint and #4 cross piece for the rear joint

At each joint between the side frame rails, a support plate and "L" bracket will be installed above the cross pieces

There are also 4 smaller "L" brackets that mount at each end of side frame




The last 2 "L" brackets will mount in the center of the trailer (not at a joint)

You can now loosely install all of the cross pieces in the order described on page one



The trailer with all cross pieces installed loosely

RR5060 3.1M Sawmill Trailer

<p>All "L" brackets installed on one side loosely</p> <p>Small "L" brackets are shown at the front and back of trailer</p>		
<p>Set the remaining side frame, support brackets and "L" brackets down to mirror the side that is already loosely installed</p> <p>Loosely install all pieces</p>		
<p>The trailer will now look like this</p> <p>All parts loosely installed</p>		

RR5060 3.1M Sawmill Trailer

The fender mounts need to be installed

They mount on the outside of the trailer side frame - using the same bolts that hold on the axle cross pieces

The portion with the square tubing must be facing rear-ward on the trailer (pictured here facing forwards)



Now the trailer can be levelled cross-ways and length wise

Once the frame and cross pieces are level, you can tighten the cross pieces

The support brackets and "L" brackets will not be tightened at this time as they will require adjustment after Sawmill rails are installed



Two Jacks will be installed at back of the trailer

On the outside of the frame, using the same bolts as the cross piece that is at the very back of the trailer

The other two jacks will be mounted near the front-on the outside of



RR5060 3.1M Sawmill Trailer

the frame using the same bolts as cross piece #2



The axles will now be installed

When installed correctly, the hub will be back towards the rear of the trailer

