

RR640 Trailer Assembly Manual

- 1.) Unpack walking beams and axle.



- 2.) Mount the wheels to the walking beams, tighten nuts.



- 3.) Grease the axle stubs.



- 4.) Insert axle into walking beams .



- 5.) Install washer, retainer and aluminum nuts to hold walking beams onto axle. Leave the nut loose enough that walking beam can move freely, bend tab into nut to lock in place.



6.) Grease axles



7.) Mount subframe to axle, do not tighten bolts.



8.) Attach hitch arm to subframe, do not tighten bolts.



9.) Stand box up so it safely sits on the back end, shown with wrong end down.



10.) Back subframe up to box.



11.) Line up holes on mounts to holes in frame of box, install bolts & nuts, tighten all subframe bolts.



12.) Mount winch post and support to front of hitch arm, do not tighten bolts.



13.) Install winch pulley shaft. Tighten bolts for winch post and 2" coupler, bolt for winch pulley post is to be snugged up but post must be able to move.



- 14.) Mount winch, we shorten the winch line to be approximately 3 metres long so that it does not always tangle up.



- 15.) Install winch handle.



- 16.) Remove winch pulley pin & pulley, run win hook and line through, re-install pulley & pin.



- 17.) Winch hook attaches to loop on front of box.



- 18.) Operate winch to make sure it lifts and lowers box properly.



19.) Install doors inserting pins into pipes on trailer.



20.) Adjust side latches so that they hold doors snug, do not use too much pressure or the loops will bend the ears.



21.) Drop in mesh sides.



22.) Line up pins and install front & rear mesh sides.

